

## **RWA # 1528 BEARING INSERT INSTALLATION**

THE INSERTS WITH THE CHAMFER ON THE FACE ARE USED ON THE THRUST BEARING SADDLES. THE ONE WITHOUT THE OIL HOLE GOES ON THE CAP SIDE. YOU WILL NEED TO MAKE SURE THE BEARINGS SEAT FIRMLY AGAINST THE INSERTS. YOU MAY NEED TO REMOVE A SMALL AMOUNT FROM THE BEARING TANG AS THE GROVE OF THE INSERT MAY NOT BE DEEP ENOUGH TO ACCOMMODATE EVERY BRAND OF BEARING. CHECK CRANK BORE AFTER INSTALLING INSERTS. YOU WILL HAVE TO ALIGN HONE IF OUT OF SPEC.

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